



COURSE DESCRIPTION CARD - SYLLABUS

Course name

Tool systems

Course

Field of study

Management and Production Engineering

Area of study (specialization)

Production Systems

Level of study

Second-cycle studies

Form of study

part-time

Year/Semester

2/4

Profile of study

general academic

Course offered in

Polish

Requirements

elective

Number of hours

Lecture

10

Laboratory classes

10

Other (e.g. online)

Tutorials

Projects/seminars

Number of credit points

2

Lecturers

Responsible for the course/lecturer:

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Responsible for the course/lecturer:

Prerequisites

Basic knowledge of the methods and kinematics of cutting, the cutting tools used and the construction of machine tools. The ability to operate simple technical devices, capability of making use of information retrieved from different sources.

Course objective

Getting to know the current solutions of tool systems and their exploitation, setup of tools for machining operations, implementation of new tooling systems in manufacturing plant.

Course-related learning outcomes

Knowledge

The student knows how to recognize basic types of cutting tool holding systems and can describe its



exploitation proprieties.

The student knows how to describe and identify types of tools and cutting tool materials according to ISO standard.

Skills

The student is capable of analysis of economical viability of introduced tooling system.

The student is capable of choosing proper tooling system for given machining operation.

The student is capable of applying computer software to aid tool management and selection process.

Social competences

The student acquires skills of finding solution for technical problems by himself/herself through search of knowledge in literature and on the Internet.

The student acquires skills of teamwork and forming inquiry questions.

Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

The knowledge acquired during the lectures is verified at the end of the semester in the form of an exam. The exam consists of 13 short theoretical and problem questions. The pass threshold is 50%.

Skills acquired in the laboratory classes are verified by evaluating student activity and skills to solution basic problems. The skill to present and analyze research results is checked in the form of experience reports.

Programme content

Scope of lecture:

- design and classification of cutting tools based on different criteria,
- identification of cutting tools, cutting wedge and cutting materials according to ISO standard,
- exploitation economics of tools with indexable inserts,
- purpose, requirements and economical aspects of tooling systems applications,
- overview of design of tooling systems and recommendation for proper tooling system selection,
- procedures for preparing tools for machining operations: presetting and tools measurement,
- identification and coding of tools, tool data management in manufacturing systems,
- selection of tooling system for HSM machining – preparation of tool for HSM machining.

Laboratory classes consist of set of exercises on which students: familiarize themselves with design of different solutions for modular tooling systems and select system based on different criteria, conduct exploitation analysis of tooling systems, learn how to externally preset dimension for modular tool, how to identify and code tools and cutting materials according to ISO standard, familiarize themselves with IT systems for tool management.

Teaching methods

Lecture: multimedia presentation illustrated with examples, animations and short films, discussion.

Laboratory classes: execution of experimental studies, solving problem, discussion, teamwork.



Bibliography

Basic

Cichosz P., Narzędzia skrawające. Wydawnictwa Naukowo-Techniczne, Warszawa 2006.

Kosmol J., Automatyzacja obrabiarek i obróbki skrawaniem. Wydawnictwa Naukowo-Techniczne, Warszawa 2000.

Meldner B., Darlewski J., Narzędzia skrawające w zautomatyzowanej produkcji. Wydawnictwa Naukowo-Techniczne, Warszawa 1991.

Additional

Honczarenko J., Elastyczna automatyzacja wytwarzania. Obrabiarki i systemy obróbkowe. Wydawnictwa Naukowo-Techniczne, Warszawa 2000.

Stós J., Składane systemy narzędziowe. Prace Instytutu Obróbki Skrawaniem. Seria: Opracowania analityczno-syntetyczne, Nr1/1991, Kraków 1991.

Breakdown of average student's workload

	Hours	ECTS
Total workload	50	2,0
Classes requiring direct contact with the teacher	20	1,0
Student's own work (literature studies, preparation for laboratory classes, preparation for tests/exam) ¹	30	1,0

¹ delete or add other activities as appropriate